

Downtime Analysis

By Equipment

From: 01/02/2000

January 2, 2009

To: 01/02/2009



W/O #	Status	Date Complete	W/O Type	Equipment # & Name
Downtime - Hrs	Reason for Outage (RFO)			

Equipment: **DOUGH DIVIDER** 210

Reason for Outage: **SCHEDULED**

101575 COMPLETED 04/25/2006 PREV 210 DOUGH DIVIDER

4.00 SCHEDULED

Comments: Annual, cleaning of dough divider moter & gearbox.

LOCK OUT UNIT AT MCC-WEST 001

1. Remove fan cover & fans on the main drive motor & rounder reducer.
2. Clean Endbells on motors, fans & fan covers.
3. Reassemble units in reverse order
4. Report any major problems immediately to your supervisor so a scheduled repair work order can be made.

SCHEDULED Downtime: 4.00

210 **DOUGH DIVIDER** All Downtime: 4.00

Equipment: **PROOFER** 300

Reason for Outage: **BREAKDOWN**

101613 COMPLETED 12/04/2005 EMERGENCY 300 PROOFER

2.20 BREAKDOWN

Comments: Hydraulic pump was leaking. Replaced with spare from Shop but need pump flange kit to repair broken one for spare use in future.

BREAKDOWN Downtime: 2.20

300 **PROOFER** All Downtime: 2.20

Equipment: **BAKE OVEN** 320

Reason for Outage: **BREAKDOWN**

101602 COMPLETED 07/11/2006 EMERGENCY 320 BAKE OVEN

4.00 BREAKDOWN

Comments: Annual, Mech PM check of oven circulation fans for excessive vibration.

WORK DONE BY OUTSIDE CONTRACTOR

1. In place balancing is done by Beaver Electronics technician. One advance notice is required.
2. Schedule 1 machinist to be with contractor druing this procedure.
4. Report any major problems immediately to your supervisor so a scheduled repair work order can be made.

BREAKDOWN Downtime: 4.00

W/O #	Status	Date Complete	W/O Type	Equipment # & Name
Downtime - Hrs	Reason for Outage (RFO)			

Reason for Outage: MOD

101579	COMPLETED	11/27/2007	PROJECT	320	BAKE OVEN
4.00	MOD				
Comments: Annual, Mech PM check of oven circulation fans for excessive vibration.					
WORK DONE BY OUTSIDE CONTRACTOR					
1.In place balancing is done by Beaver Electronics technician. One advance notice is required.					
2.Schedule 1 machinist to be with contractor during this procedure.					
4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.					

MOD **Downtime:** 4.00

Reason for Outage: SCHEDULED

101580	COMPLETED	02/20/2006	PREV	320	BAKE OVEN
6.00	SCHEDULED				
Comments: 13 week, cleaning of exhaust damper on bake oven					
***LOCK OUT UNIT AT MCC WEST #001					
1.Remove oven exhaust damper					
2.Scrape & wirebrush damper plate					
3.Reassemble in reverse order					
4.Test damper to ensure it will trip the LIMIT SWITCH in the fully open position					
5.For complete instructions, refer to 320-R96 checklist in Supers office					
6.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.					

101594	COMPLETED	01/21/2008	PREV	320	BAKE OVEN
6.00	SCHEDULED				
Comments: 13 week, cleaning of exhaust damper on bake oven					
***LOCK OUT UNIT AT MCC WEST #001					
1.Remove oven exhaust damper					
2.Scrape & wirebrush damper plate					
3.Reassemble in reverse order					
4.Test damper to ensure it will trip the LIMIT SWITCH in the fully open position					
5.For complete instructions, refer to 320-R96 checklist in Supers office					
6.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.					
Everything OK					

101608	COMPLETED	03/08/2006	PRED	320	BAKE OVEN
1.00	SCHEDULED				
Comments: The temp indicators were calibrated. Do again in 6 months					

SCHEDULED **Downtime:** 13.00

320 **BAKE OVEN** **All Downtime:** 21.00

Equipment: REFRIGERATION # 2 420

Reason for Outage:

101654	COMPLETED	01/10/2008	PREV	420	REFRIGERATION # 2
2.00					
Comments: 16 Week, cleaning of Valve Sensing Bulb on REFRIG #2					

W/O #	Status	Date Complete	W/O Type	Equipment # & Name
	Downtime - Hrs	Reason for Outage (RFO)		
		1.Clean with emery clothe 2.Replace with new one if faulty or problems reported by Production Operator. 3.Do a quick check on piping system for leaks. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made. Had to replace the pump		
				Downtime: 2.00

420	REFRIGERATION # 2	All Downtime: 2.00
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Equipment: AIR COMPRESSOR #1 610

Reason for Outage: SCHEDULED

101584	COMPLETED	02/22/2006	PREV	610	AIR COMPRESSOR #1
	2.00	SCHEDULED			
Comments: 2000 Hour or 6 Month, Oil change in Compressor #1					
LOCK OUT UNIT					
1.Use 10 Gallons of Compressor Oil #85-140 2.Send 250 ML oil sample to J..Scmidt Power Ltd. for analysis 3.Put remaining oil in oil recycling drum on receiving dock. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.					

SCHEDULED	Downtime: 2.00
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610	AIR COMPRESSOR #1	All Downtime: 2.00
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Equipment: AIR COMPRESSOR #2 611

Reason for Outage: SCHEDULED

101586	COMPLETED	02/17/2006	PREV	611	AIR COMPRESSOR #2
	2.00	SCHEDULED			
Comments: Annual, Output flow test on Air Compressors					
LOCK OUT UNIT AT MCC EAST #004 FOR COMPRESSOR #1					
LOCK OUT UNIT AT MCC EAST #005 FOR COMPRESSOR #2					
1.Contact Rotair for Service 2 days in advance of scheduling job. 2.Schedule 1 Plant Mechanic as helper for contractor. 3.Condition report MUST be given to the Mechanical Supervisor before the Rotair service tech leaves. 4.Rated output should be 175 CPM @ 100 PSIG for COMP #1 4A. Rated output should be 250 CPM @100 PSIG for COMP #2 5.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.					

101606	COMPLETED	03/03/2006	EMERGENCY	611	AIR COMPRESSOR #2
	8.00	SCHEDULED			
Comments: Repaired leak in main shutoff valve. Replaced separator while down as it was shot.					

SCHEDULED	Downtime: 10.00
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