

Work Order

by Equipment

From:

To: 12/31/2007



January 16, 2009

W/O #	Equipment / Asset	PM Task # & Name	Type	Project #
-------	-------------------	------------------	------	-----------

Equipment #: 190

101628	190	DOUGH MIXER		
OPEN	WO Date: 09/09/2006	Completion Date:	PROJECT	0007

Comments:

101636	190	DOUGH MIXER	G984	A, REPLACEMENT OF MIXER ANCI
OPEN	WO Date: 12/15/2006	Completion Date:	PREV	

Comments: ANNUAL, REPLACEMENT OF MIXER ANCHORING BOLTS

- 1.REMOVE OLD BOLTS & CHECK FOR TIGHTNESS
- 2.CLEAN HOLE THREADS WITH A 3/4" TAP
- 3.INSTALL NEW BOLTS WITH NEVER SEEZE (BOLTS: 3/4" x 3.5" HARDENED) TOTAL OF 20 NEEDED
- 4.REPORT ANY MAJOR PROBLEMS TO YOUR SUPERVISOR SAP.

101651	190	DOUGH MIXER		
OPEN	WO Date: 12/06/2007	Completion Date:	SCHEDULED	

Comments: The main bearings on mixer shaft is making noise. Schedule to be replaced on Saturday shutdown

End of Equipment

Equipment #: 191

101620	191	DOUGH MIXER #2		
HOLD	WO Date: 07/20/2006	Completion Date:	SCHEDULED	

Comments: Need a larger platform at north end. Need approval from HO to go ahead with this.

End of Equipment

Equipment #: 210

101575	210	DOUGH DIVIDER	G928	ANNUAL, CLEAN OF DOUGH DIVID
COMPLETED	WO Date: 02/16/2006	Completion Date: April 25, 2006	PREV	

Comments: Annual, cleaning of dough divider moter & gearbox.

LOCK OUT UNIT AT MCC-WEST 001

1. Remove fan cover & fans on the main drive motor & rounder reducer.
- 2.Clean Endbells on motors, fans & fan covers.
- 3.Reassemble units in reverse order
- 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.

101588	210	DOUGH DIVIDER	M949	SA, MECH PM ON DOUGH VAC PU
OPEN	WO Date: 03/15/2006	Completion Date:	PREV	

Comments: Semi annual, Mech PM on dough Flo Vacuum pump

- 1.Remove dough flo vacuum pump head (6 bolts)
- 2.Remove lobes.
- 3.Clean inside of pump thoroughly (remove rotor as needed)
- 4.Clean lobes
- 5.Reassemble machine in reverse order.
- 6.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.

W/O #	Equipment / Asset	PM Task # & Name	Type	Project #
101617	210 DOUGH DIVIDER			
OPEN	WO Date: 07/12/2006	Completion Date:	PROJECT	0014
Comments: A test of the work request system from the internet.				
101637	210 DOUGH DIVIDER	M949	SA, MECH PM ON DOUGH VAC PU	
OPEN	WO Date: 12/15/2006	Completion Date:	PREV	
Comments: Semi annual, Mech PM on dough Flo Vacuum pump				
1.Remove dough flo vacuum pump head (6 bolts) 2.Remove lobes. 3.Clean inside of pump thoroughly (remove rotor as needed) 4.Clean lobes 5.Reassemble machine in reverse order. 6.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.				

End of Equipment

Equipment #:300

101578	300 PROOFER			
OPEN	WO Date: 02/16/2006	Completion Date:	STAND	
Comments: Proofer main drive motor needs to be replaced.				
101601	300 PROOFER	M907	ANNUAL, MECH PM INSP PROOFER	
OPEN	WO Date: 06/07/2006	Completion Date:	PREV	
Comments: Annual, Mech PM inspection of Proofer				
LOCK OUT THE MACHINE				
1.Run the scaper through the track. 2.Do a grid check 3.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.				

101604	300 PROOFER			
OPEN	WO Date: 01/06/2006	Completion Date:	PROJECT	0011
Comments: To charge inhouse labour & parts for moving the electrical panel in scaling area				
101613	300 PROOFER			
COMPLETED	WO Date: 12/04/2005	Completion Date: December 4, 2005	EMERGENCY	
Comments: Hydraulic pump was leaking. Replaced with spare from Shop but need pump flange kit to repair broken one for spare use in future.				
101648	300 PROOFER	M907	ANNUAL, MECH PM INSP PROOFER	
OPEN	WO Date: 03/18/2007	Completion Date:	PREV	
Comments: Annual, Mech PM inspection of Proofer				
LOCK OUT THE MACHINE				
1.Run the scaper through the track. 2.Do a grid check 3.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.				

End of Equipment

Equipment #:320

W/O #	Equipment / Asset	PM Task # & Name	Type	Project #
101579	320 BAKE OVEN	M942	ANNUAL, PM OF OVEN FANS	
COMPLETED	WO Date: 02/16/2006	Completion Date: November 27, 2007	PROJECT	0001
Comments:	Annual, Mech PM check of oven circulation fans for excessive vibration.			
	WORK DONE BY OUTSIDE CONTRACTOR			
	1.In place balancing is done by Beaver Electronics technician. One advance notice is required. 2.Schedule 1 machinist to be with contractor during this procedure. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101580	320 BAKE OVEN	G970	13 WK, CLEAN EXHAUST DAMPER	
COMPLETED	WO Date: 02/16/2006	Completion Date: February 20, 2006	PREV	
Comments:	13 week, cleaning of exhaust damper on bake oven			
	***LOCK OUT UNIT AT MCC WEST #001			
	1.Remove oven exhaust damper 2.Scrape & wirebrush damper plate 3.Reassemble in reverse order 4.Test damper to ensure it will trip the LIMIT SWITCH in the fully open position 5.For complete instructions, refer to 320-R96 checklist in Supers office 6.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101592	320 BAKE OVEN	M915	SA, MECH CHECK OVEN ROOF	
OPEN	WO Date: 05/15/2006	Completion Date:	PREV	
Comments:	Semi-annual, Mech PM checks of the Bake Oven ROOF for corrosion.			
	USE SAFETY PROCEDURE #93-01 FOR WORKING OP TOP OF OVEN			
	1.Check around panel joints on top of oven for black pinholes as this indicates the panels are corroding from the inside out. 2.For more information, see Memo MEMO SECTION ON OVEN, 2001-12-01 RevB 3.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101593	320 BAKE OVEN	G948	ANNUAL CLEAN OF OVEN	
OPEN	WO Date: 05/15/2006	Completion Date:	PREV	
Comments:	Annual, PM Inspection & Cleaning of Oven, Oven Stack.			
	1.Check oven stacks for waste buildup. 2.Clean as required. 3.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101594	320 BAKE OVEN	G970	13 WK, CLEAN EXHAUST DAMPER	
COMPLETED	WO Date: 05/15/2006	Completion Date: January 21, 2008	PREV	
Comments:	13 week, cleaning of exhaust damper on bake oven			
	***LOCK OUT UNIT AT MCC WEST #001			
	1.Remove oven exhaust damper 2.Scrape & wirebrush damper plate 3.Reassemble in reverse order 4.Test damper to ensure it will trip the LIMIT SWITCH in the fully open position 5.For complete instructions, refer to 320-R96 checklist in Supers office 6.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
	Everything OK			

W/O #	Equipment / Asset	PM Task # & Name	Type	Project #
101602	320 BAKE OVEN	M942	ANNUAL, PM OF OVEN FANS	
COMPLETED	WO Date: 06/07/2006	Completion Date: July 11, 2006	EMERGENCY	
Comments:	Annual, Mech PM check of oven circulation fans for excessive vibration.			
	WORK DONE BY OUTSIDE CONTRACTOR			
	1.In place balancing is done by Beaver Electronics technician. One advance notice is required. 2.Schedule 1 machinist to be with contractor during this procedure. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101608	320 BAKE OVEN			
COMPLETED	WO Date: 03/03/2006	Completion Date: March 8, 2006	PRED	
Comments:	The temp indicators were calibrated. Do again in 6 months			
101623	320 BAKE OVEN	G970	13 WK, CLEAN EXHAUST DAMPER	
OPEN	WO Date: 09/09/2006	Completion Date:	PREV	
Comments:	13 week, cleaning of exhaust damper on bake oven			
	***LOCK OUT UNIT AT MCC WEST #001			
	1.Remove oven exhaust damper 2.Scrape & wirebrush damper plate 3.Reassemble in reverse order 4.Test damper to ensure it will trip the LIMIT SWITCH in the fully open position 5.For complete instructions, refer to 320-R96 checklist in Supers office 6.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101639	320 BAKE OVEN	G970	13 WK, CLEAN EXHAUST DAMPER	
OPEN	WO Date: 12/15/2006	Completion Date:	PREV	
Comments:	13 week, cleaning of exhaust damper on bake oven			
	***LOCK OUT UNIT AT MCC WEST #001			
	1.Remove oven exhaust damper 2.Scrape & wirebrush damper plate 3.Reassemble in reverse order 4.Test damper to ensure it will trip the LIMIT SWITCH in the fully open position 5.For complete instructions, refer to 320-R96 checklist in Supers office 6.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101649	320 BAKE OVEN	M942	ANNUAL, PM OF OVEN FANS	
OPEN	WO Date: 03/18/2007	Completion Date:	PREV	
Comments:	Annual, Mech PM check of oven circulation fans for excessive vibration.			
	WORK DONE BY OUTSIDE CONTRACTOR			
	1.In place balancing is done by Beaver Electronics technician. One advance notice is required. 2.Schedule 1 machinist to be with contractor during this procedure. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			

End of Equipment

Equipment #:370

101616	370 BULK SEALER			
OPEN	WO Date: 07/11/2006	Completion Date:	REQUEST	
Comments:	Sealer is giving off fumes & making a grinding noise.			

W/O #	Equipment / Asset	PM Task # & Name	Type	Project #
101640	370 BULK SEALER	M908	SA, PM CHECK OF SEALER	
OPEN	WO Date: 12/15/2006 Completion Date:		PREV	
Comments:	SEMI ANNUAL, PM CHECK OF SEALER VACUUM PUMP			
	LOCK OUT UNIT AT MCC WEST #001			
	1.FOLLOW ESTABLISHED LOCKOUT PROCEDURE 2.CLEAN OUT VACUUM BLOWER 3.FULL CHECKLIST IS ON INSTRUCTION SHEET 370-SA-R1 4.REPORT ANY MAJOR PROBLEMS TO YOUR SUPERVISOR SAP.			
101650	370 BULK SEALER			
OPEN	WO Date: 04/08/2007 Completion Date:		EMERGENCY	
Comments:	Fix bulk sealer, the heating temperature is erratic & keeps blowing fuses.			

End of Equipment

Equipment #:420

101581	420 REFRIGERATION # 2	M939	QA, MECH CHECK OF REL VALVE	
OPEN	WO Date: 02/16/2006 Completion Date:		STAND	
Comments:	QUARTER ANNUAL, MECH CHECK OF REFRIG #2 RELIEF VALVE FOR LEAKS			
	LOCK OUT UNIT AT MCC EAST #002			
	1.Follow established Lock Out procedures for this machine. 2.Machine can only be shutdown on weekends so 2 millwrights have to be brought in on overtime to do this task. 3.Report any major problems immediately to your supervisor so a scheduled repair work order can be made. .			
101582	420 REFRIGERATION # 2	M968	16 WK, CLEAN VALVE SENSING #2	
OPEN	WO Date: 02/16/2006 Completion Date:		PREV	
Comments:	16 Week, cleaning of Valve Sensing Bulb on REFRIG #2			
	1.Clean with emery clothe 2.Replace with new one if faulty or problems reported by Production Operator. 3.Do a quick check on piping system for leaks. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101583	420 REFRIGERATION # 2	G975	A, OIL CHANGE OF REFRIG COMP	
OPEN	WO Date: 02/16/2006 Completion Date:		PREV	
Comments:	ANNUAL, OIL CHANGE OF REFRIGERATION COMPRESSOR #2			
	LOCK OUT UNIT AT MCC WEST #003 ***FOLLOW ESTABLISHED LOCK OUT PROCEDURES***			
	1.Use Esso compressor oil SCO-002, 100 litres required. 2.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101589	420 REFRIGERATION # 2	M939	QA, MECH CHECK OF REL VALVE	
OPEN	WO Date: 03/15/2006 Completion Date:		PREV	
Comments:	QUARTER ANNUAL, MECH CHECK OF REFRIG #2 RELIEF VALVE FOR LEAKS			
	LOCK OUT UNIT AT MCC EAST #002			
	1.Follow established Lock Out procedures for this machine. 2.Machine can only be shutdown on weekends so 2 millwrights have to be brought in on overtime to do this task. 3.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			

W/O #	Equipment / Asset	PM Task # & Name	Type	Project #
101595	420 REFRIGERATION # 2	M939	QA, MECH CHECK OF REL VALVE	
OPEN	WO Date: 05/15/2004 Completion Date:		PREV	
Comments:	QUARTER ANNUAL, MECH CHECK OF REFRIG #2 RELIEF VALVE FOR LEAKS			
	LOCK OUT UNIT AT MCC EAST #002			
	1.Follow established Lock Out procedures for this machine. 2.Machine can only be shutdown on weekends so 2 millwrights have to be brought in on overtime to do this task. 3.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101596	420 REFRIGERATION # 2	M968	16 WK, CLEAN VALVE SENSING #2	
OPEN	WO Date: 05/15/2006 Completion Date:		PREV	
Comments:	16 Week, cleaning of Valve Sensing Bulb on REFRIG #2			
	1.Clean with emery clothe 2.Replace with new one if faulty or problems reported by Production Operator. 3.Do a quick check on piping system for leaks. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101597	420 REFRIGERATION # 2	G975	A, OIL CHANGE OF REFRIG COMP	
OPEN	WO Date: 05/15/2006 Completion Date:		PREV	
Comments:	ANNUAL, OIL CHANGE OF REFRIGERATION COMPRESSOR #2			
	LOCK OUT UNIT AT MCC WEST #003 ***FOLLOW ESTABLISHED LOCK OUT PROCEDURES***			
	1.Use Esso compressor oil SCO-002, 100 litres required. 2.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101624	420 REFRIGERATION # 2	G975	A, OIL CHANGE OF REFRIG COMP	
OPEN	WO Date: 09/09/2006 Completion Date:		PREV	
Comments:	ANNUAL, OIL CHANGE OF REFRIGERATION COMPRESSOR #2			
	LOCK OUT UNIT AT MCC WEST #003 ***FOLLOW ESTABLISHED LOCK OUT PROCEDURES***			
	1.Use Esso compressor oil SCO-002, 100 litres required. 2.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101641	420 REFRIGERATION # 2	M939	QA, MECH CHECK OF REL VALVE	
OPEN	WO Date: 12/15/2006 Completion Date:		PREV	
Comments:	QUARTER ANNUAL, MECH CHECK OF REFRIG #2 RELIEF VALVE FOR LEAKS			
	LOCK OUT UNIT AT MCC EAST #002			
	1.Follow established Lock Out procedures for this machine. 2.Machine can only be shutdown on weekends so 2 millwrights have to be brought in on overtime to do this task. 3.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101642	420 REFRIGERATION # 2	M968	16 WK, CLEAN VALVE SENSING #2	
OPEN	WO Date: 12/15/2006 Completion Date:		PREV	
Comments:	16 Week, cleaning of Valve Sensing Bulb on REFRIG #2			
	1.Clean with emery clothe 2.Replace with new one if faulty or problems reported by Production Operator. 3.Do a quick check on piping system for leaks. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			

End of Equipment

Equipment #:610

W/O #	Equipment / Asset	PM Task # & Name	Type	Project #
101584	610 AIR COMPRESSOR #1	G945	2000 HR, OIL CHANGE COMP	
COMPLETED	WO Date: 02/16/2006	Completion Date: February 22, 2006	PREV	
Comments:	2000 Hour or 6 Month, Oil change in Compressor #1			
	LOCK OUT UNIT			
	1.Use 10 Gallons of Compressor Oil #85-140 2.Send 250 ML oil sample to J..Scmidt Power Ltd. for analysis 3.Put remaining oil in oil recycling drum on receiving dock. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101585	610 AIR COMPRESSOR #1	M986	A, PM CHECK OF AIR COMP #1/2	
OPEN	WO Date: 02/16/2006	Completion Date:	PREV	
Comments:	Annual, Output flow test on Air Compressors			
	LOCK OUT UNIT AT MCC EAST #004 FOR COMPRESSOR #1 ***LOCK OUT UNIT AT MCC EAST #005 FOR COMPRESSOR #2***			
	1.Contact Rotair for Service 2 days in advance of scheduling job. 2.Schedule 1 Plant Mechanic as helper for contractor. 3.Condition report MUST be given to the Mechanical Supervisor before the Rotair service tech leaves. 4.Rated output should be 175 CPM @ 100 PSIG for COMP #1 4A. Rated output should be 250 CPM @100 PSIG for COMP #2 5.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101598	610 AIR COMPRESSOR #1	M986	A, PM CHECK OF AIR COMP #1/2	
OPEN	WO Date: 05/15/2006	Completion Date:	PREV	
Comments:	Annual, Output flow test on Air Compressors			
	LOCK OUT UNIT AT MCC EAST #004 FOR COMPRESSOR #1 ***LOCK OUT UNIT AT MCC EAST #005 FOR COMPRESSOR #2***			
	1.Contact Rotair for Service 2 days in advance of scheduling job. 2.Schedule 1 Plant Mechanic as helper for contractor. 3.Condition report MUST be given to the Mechanical Supervisor before the Rotair service tech leaves. 4.Rated output should be 175 CPM @ 100 PSIG for COMP #1 4A. Rated output should be 250 CPM @100 PSIG for COMP #2 5.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101621	610 AIR COMPRESSOR #1			
OPEN	WO Date: 07/26/2006	Completion Date: August 5, 2006	PROJECT	0011
Comments:	Air compressor is leaking oil. Safety hazard			
101625	610 AIR COMPRESSOR #1	G945	2000 HR, OIL CHANGE COMP	
OPEN	WO Date: 09/09/2006	Completion Date:	PREV	
Comments:	2000 Hour or 6 Month, Oil change in Compressor #1			
	LOCK OUT UNIT			
	1.Use 10 Gallons of Compressor Oil #85-140 2.Send 250 ML oil sample to J..Scmidt Power Ltd. for analysis 3.Put remaining oil in oil recycling drum on receiving dock. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			

W/O #	Equipment / Asset	PM Task # & Name	Type	Project #
101626	610 AIR COMPRESSOR #1	G960	4000 HR, OIL CHGE SEP COMP 1/2	
OPEN	WO Date: 09/09/2006	Completion Date:	PREV	
Comments:	4000 Run Hours, Change of oil & air-oil separator element in COMP #1 & 2			
	LOCK OUT COMPRESSOR			
	1.Use Champion P/N 92-100932EC 2.You require 30 Litres of Esso HD102 OIL 3.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101627	610 AIR COMPRESSOR #1	M986	A, PM CHECK OF AIR COMP #1/2	
OPEN	WO Date: 09/09/2006	Completion Date:	PREV	
Comments:	Annual, Output flow test on Air Compressors			
	LOCK OUT UNIT AT MCC EAST #004 FOR COMPRESSOR #1 ***LOCK OUT UNIT AT MCC EAST #005 FOR COMPRESSOR #2***			
	1.Contact Rotair for Service 2 days in advance of scheduling job. 2.Schedule 1 Plant Mechanic as helper for contractor. 3.Condition report MUST be given to the Mechanical Supervisor before the Rotair service tech leaves. 4.Rated output should be 175 CPM @ 100 PSIG for COMP #1 4A. Rated output should be 250 CPM @100 PSIG for COMP #2 5.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101630	610 AIR COMPRESSOR #1	G945	2000 HR, OIL CHANGE COMP	
OPEN	WO Date: 09/21/2006	Completion Date:	PREV	
Comments:	2000 Hour or 6 Month, Oil change in Compressor #1			
	LOCK OUT UNIT			
	1.Use 10 Gallons of Compressor Oil #85-140 2.Send 250 ML oil sample to J..Scmidt Power Ltd. for analysis 3.Put remaining oil in oil recycling drum on receiving dock. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101631	610 AIR COMPRESSOR #1	M986	A, PM CHECK OF AIR COMP #1/2	
OPEN	WO Date: 09/21/2006	Completion Date:	PREV	
Comments:	Annual, Output flow test on Air Compressors			
	LOCK OUT UNIT AT MCC EAST #004 FOR COMPRESSOR #1 ***LOCK OUT UNIT AT MCC EAST #005 FOR COMPRESSOR #2***			
	1.Contact Rotair for Service 2 days in advance of scheduling job. 2.Schedule 1 Plant Mechanic as helper for contractor. 3.Condition report MUST be given to the Mechanical Supervisor before the Rotair service tech leaves. 4.Rated output should be 175 CPM @ 100 PSIG for COMP #1 4A. Rated output should be 250 CPM @100 PSIG for COMP #2 5.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			
101635	610 AIR COMPRESSOR #1	G945	2000 HR, OIL CHANGE COMP	
OPEN	WO Date: 09/23/2006	Completion Date:	PREV	
Comments:	2000 Hour or 6 Month, Oil change in Compressor #1			
	LOCK OUT UNIT			
	1.Use 10 Gallons of Compressor Oil #85-140 2.Send 250 ML oil sample to J..Scmidt Power Ltd. for analysis 3.Put remaining oil in oil recycling drum on receiving dock. 4.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			

W/O #	Equipment / Asset	PM Task # & Name	Type	Project #
101646	610 AIR COMPRESSOR #1			
OPEN	WO Date: 02/05/2007	Completion Date:	PROJECT	
Comments:	Compressor making funny noises. Testing a request via Internet. Replaced main bearing on Sunday.			

End of Equipment

Equipment #:611

101586	611 AIR COMPRESSOR #2	M986	A, PM CHECK OF AIR COMP #1/2	
COMPLETED	WO Date: 02/16/2006	Completion Date: February 17, 2006	PREV	
Comments:	Annual, Output flow test on Air Compressors ***LOCK OUT UNIT AT MCC EAST #004 FOR COMPRESSOR #1*** ***LOCK OUT UNIT AT MCC EAST #005 FOR COMPRESSOR #2*** 1.Contact Rotair for Service 2 days in advance of scheduling job. 2.Schedule 1 Plant Mechanic as helper for contractor. 3.Condition report MUST be given to the Mechanical Supervisor before the Rotair service tech leaves. 4.Rated output should be 175 CPM @ 100 PSIG for COMP #1 4A. Rated output should be 250 CPM @100 PSIG for COMP #2 5.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			

101590	611 AIR COMPRESSOR #2	G960	4000 HR, OIL CHGE SEP COMP 1/2	
OPEN	WO Date: 03/15/2006	Completion Date:	PREV	
Comments:	4000 Run Hours, Change of oil & air-oil separator element in COMP #1 & 2 ***LOCK OUT COMPRESSOR*** 1.Use Champion P/N 92-100932EC 2.You require 30 Litres of Esso HD102 OIL 3.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			

101599	611 AIR COMPRESSOR #2	M986	A, PM CHECK OF AIR COMP #1/2	
OPEN	WO Date: 05/15/2006	Completion Date:	PREV	
Comments:	Annual, Output flow test on Air Compressors ***LOCK OUT UNIT AT MCC EAST #004 FOR COMPRESSOR #1*** ***LOCK OUT UNIT AT MCC EAST #005 FOR COMPRESSOR #2*** 1.Contact Rotair for Service 2 days in advance of scheduling job. 2.Schedule 1 Plant Mechanic as helper for contractor. 3.Condition report MUST be given to the Mechanical Supervisor before the Rotair service tech leaves. 4.Rated output should be 175 CPM @ 100 PSIG for COMP #1 4A. Rated output should be 250 CPM @100 PSIG for COMP #2 5.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			

101606	611 AIR COMPRESSOR #2			
COMPLETED	WO Date: 03/03/2006	Completion Date: March 3, 2006	EMERGENCY	
Comments:	Repaired leak in main shutoff valve. Replaced separator while down as it was shot.			

End of Equipment

Equipment #:612

W/O #	Equipment / Asset	PM Task # & Name	Type	Project #
101587	612 AIR COMPRESSOR SPARE	M612	PM CHECK OF SPARE AIR COMPR	
OPEN	WO Date: 02/16/2006	Completion Date:	PREV	
Comments:	Monthly PM check of Spare Air Compressor.			
	1.Check oil level			
	2.Start unit up & run for 2 hours.			
	3.Report any major problems immediately to your supervisor so a scheduled repair work order can be made.			

End of Equipment

Equipment #:D-PLANT

101574	D-PLANT DEPT-PLANT			
COMPLETED	WO Date: 08/10/2006	Completion Date: August 17, 2006	PROJECT	0004
Comments:	Repair to broken window, repainting.			
101618	D-PLANT DEPT-PLANT			
COMPLETED	WO Date: 07/12/2006	Completion Date: August 16, 2006	PROJECT	0004
Comments:	Please put in new window in Room #101, cracked.			
101638	D-PLANT DEPT-PLANT			
OPEN	WO Date: 12/15/2006	Completion Date:	STAND	
Comments:	All charges for misc small jobs in Plant & Production Department to be charged to this WO			

End of Equipment

End of Report